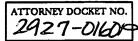
## BIRCH, STEWART, KOLASCH & BIRCH, LLP

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PLEASE NOTE: YOU MUST COMPLETE THE FOLLOWING: []

## COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT AND DESIGN APPLICATIONS

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated next to my name; that I verily believe that I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

	(if plural inventors are named below) of t	•			
Insert Title:	Conductive Roller and I	mage-Forming Apparat	us Having Conductiv	e Roller	
	the apecification of which is attached heret	o. If not attached hereto,			
Fill in Appropriate	the specification was filed on			0.5	
Information - Por Use  Without Specification Attached:	United States Application Num	ber	· · · · · · · · · · · · · · · · · · ·	<del></del> ;	
	and amended on		( if applic	cable); and/or	
	the specification was filed on			as PCT	
	International Application Numb				
	amended on	· · · · · · · · · · · · · · · · · · ·		(if applicable)	
	I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.  I acknowledge the duty to disclose information which is material to patentability as defined in Title 37. Code of Federal Regulations, § 1.56.  I do not know and do not believe the same was ever known or used in the United States of America before my or our invention thereof, or patented or described in any printed publication in any country before my or our invention thereof or more than one year prior to this application, that the same was not in public use or on sale in the United States of America more than one year prior to this application, that the invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States of America on an application filed by me or my legal representatives or assigns more than twelve months (six months for designs) prior to this application, and that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns, except as follows.  I hereby claim foreign priority benefits under Title 35, United States Code, §119 (a)-(d) of any foreign application(a) for patent				
	or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:				
Insert Priority Information:	Prior Foreign Application(s)		• • •	Priority Claimed	
	0000 220240	Japan	11/15/02		
	(Number)	(Country)	(Month / Day / Year Filed)	Yes No	
		Japan	11/21/02		
	(Number) 2003 - 152647	(Country)	(Month / Day / Year Filed) 5/29/03	Yes No	
	(Number)	(Country)	(Month / Day / Year Filed)		
	(trainer)	(001112))	(1000)	Yes No	
	(Number)	(Country)	(Month / Day / Year Filed)	Yes No	
Insert Provisional Application(s):	I hereby claim the benefit under Title 35, United States Code, \$119(e) of any United States provisional application(s) listed below.				
	(Application Number)			(Filing Date)	
	(Application Number)			(Filing Date)	
	All Foreign Applications, if any, for any Patent or Inventor's Certificate Filed more than 12 months (6 months for designs) Prior to the Filing Date of this Application:				
Insert Requested Information:	Country Application Number Date of Filing (Month / Day / Year)				
Insert Prior U.S.	I hereby claim the benefit under Title 35, United States Code, §120 of any United States and/or PCT application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States and/or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:				
Application(s):	(Application Number)	(Filing Date)	(Status - patented, per	nding, abandoned)	
Page 1 of 2	(Application Number)	(Filing Date)	(Status - patented, pen	(Status - patented, pending, abandoned)	

I hereby appoint the practitioners at CUSTOMER NO. 2292 as my attorneys or agents to prosecute this application and/or an international application based on this application and to transact all business in the Patent and Trademark Office connected therewith and in connection with the resulting patent based on instructions received from the entity who first sent the application papers to the practitioners, unless the inventor(s) or assignee provides said practitioners with a written notice to the contrary:

Send Correspondence to:

DATE OF SIGNATURE

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

YOU MUST COMPLETE THE FOLLOWING: I Pull Name of Piret or GIVEN NAME FAMILY NAME INVENTOR'S SIGNATURE DATE\* Sole Inventor: Insert Name of Inventor 11/12/03 Yogun KI Insert Date This Document is Signed Residence (City, State & Country) CITIZENSHIP Insert Residence Insert Citizenship Hyogo, Japan Japan MAILING ADDRESS (Complete Street Address including City, State & Country) Insert Mailing 6-9, Wakinohama-cho 3-chome, Chuo-ku, Kobe-shi, Hyogo, Japan GIVEN NAME FAMILY NAME INVENTOR'S SIGNATURE Full Name of Second Inventor, if any: 11/12/03 li Watter Takayuki HATTORI Residence (City, State & Country) CITIZENSHIP Hyogo, Japan Japan MAILING ADDRESS (Complete Street Address including City, State & Country) 6-9, Wakinohama-cho 3-chome, Chuo-ku, Kobe-shi Hyugo, Full Name of Third GIVEN NAME INVENTOR'S SIGNATURE Inventor, if any 11/12/03 Riyotaka OKUDA see above Residence (City, State & Country) CITIZENSHIP Hyogo, Japan Japan MAILING ADDRESS (Complete Street Address including City, State & Country) 6-9, Wakinohama-cho 3-chome, Chuo-ku, Kobe-shi, Hyogo, Japan GIVEN NAME FAMILY NAME INVENTOR'S SIGNATURE Pull Name of Fo ntor, if any Kenichi UESAKA 11/12/03 Realdence (City, State & Country) CITIZENSHIP Japan Hyogo, Japan MAILING ADDRESS (Complete Street Address including City, State & Country) 6-9, Wakinchama-cho 3-chome, Chuo-ku, Kobe-shi Hyogo, Japan Full Name of Fifth Inventor, if any GIVEN NAME FAMILY NAME INVENTOR'S SIGNATURE DATE Residence (City, State & Country) CITIZENSHIP MAILING ADDRESS (Complete Street Address Including City, State & Country) Page 2 of 2 (Revised 01/02)